


RS485 connections should be used with a twisted pair of wire to prevent communication reflections.

Engineer	BOM	Rev.	Assembly	Rev.
Approved	Fab.	Rev.	PCB	Rev.
		Title IPES-IR3 Connection to Digital RS-485 Circuit		
Size	Number		Revision	
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Date:	10/31/2018		Sheet of	
File:	J:\Employee's Folders\...IPES-IR3 Conn...Digital RS-485 Circuit (Daisy Chain).Sch		1 of 1	