


RS485 connections should be used with a twisted pair of wire to prevent communication reflections.

Engineer	BOM	Rev.	Assembly	Rev.
Approved	Fab.	Rev.	PCB	Rev.
 IPES-IR3 Connection to Digital RS-485 Circuit				
Size	Number	Revision		
Date: 10/31/2018		Sheet of		
File: J:\Employee's Folders\...IPES-IR3 Conn... Digital RS-485 Circuit (Parallel Chain)				