


RS485 connections should be used with a twisted pair of wire to prevent communication reflections.

Engineer	BOM	Rev.	Assembly	Rev.
Approved	Fab.	Rev.	PCB	Rev.
		Title IPES-IR3 Digital Connection Via RS-485		
Size	Number		Revision	
B				
Date:	10/31/2018		Sheet _____ of _____	
File:	J:\Employee's Folders\...IPES-IR3 Digital		Via RS485.SchDoc	